



**E-STOP CONNECTIONS ARE SHOWN IN RED**  
**OPTIONAL CONNECTIONS ARE SHOWN IN BLUE**  
**GROUND CONNECTIONS ARE SHOWN IN GREEN**  
**110VAC CONNECTIONS ARE SHOWN IN VIOLET**  
**3 PHASE CONNECTIONS ARE SHOWN IN ORANGE**  
**24VAC CONNECTIONS ARE SHOWN IN BROWN**

**WIRE CURRENT CAPACITY**  
STRANDED MTW OR EQUIVALENT

REV	DATE	DESCRIPTION	BY
1	4-15-2016	INITIAL RELEASE	SPM
2	4-18-2016	DRAFTING CORRECTIONS PER REVIEW	SPM
3	5-26-2016	CHANGES TO STANDARD	SPM
4	6-20-2016	UPDATES TO STANDARD AND PART NUMBERS	SPM
5	8-5-2016	UPLOADED INCORRECT SCHEMATIC IN REVISION 4	SPM

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**Mill, 440VAC, ALLIN1DC, Inverter (VFD)**

Size	D	Number	Rev
160415	160415	160415	5

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